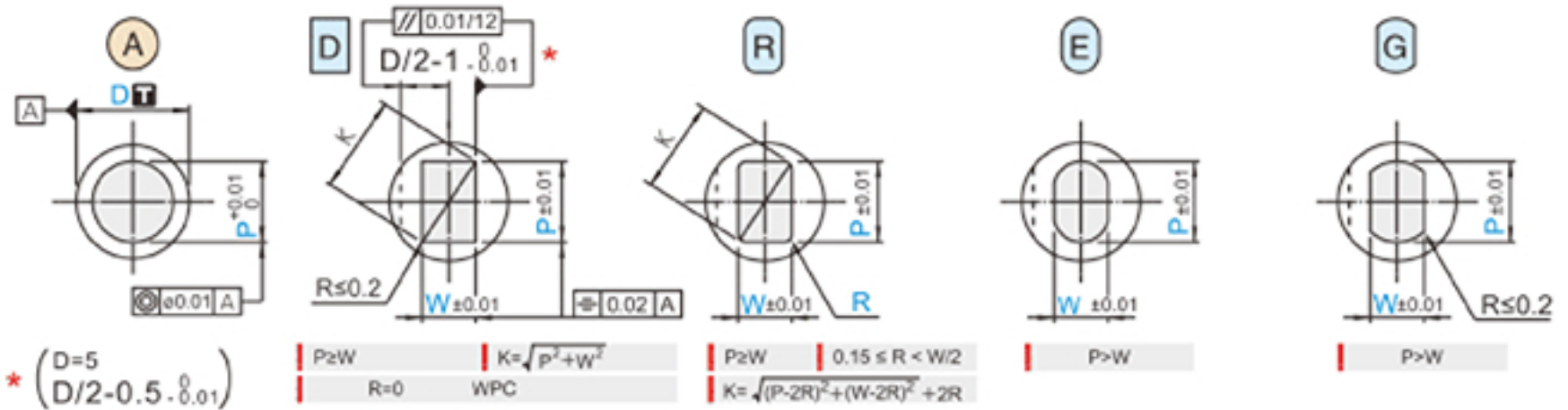
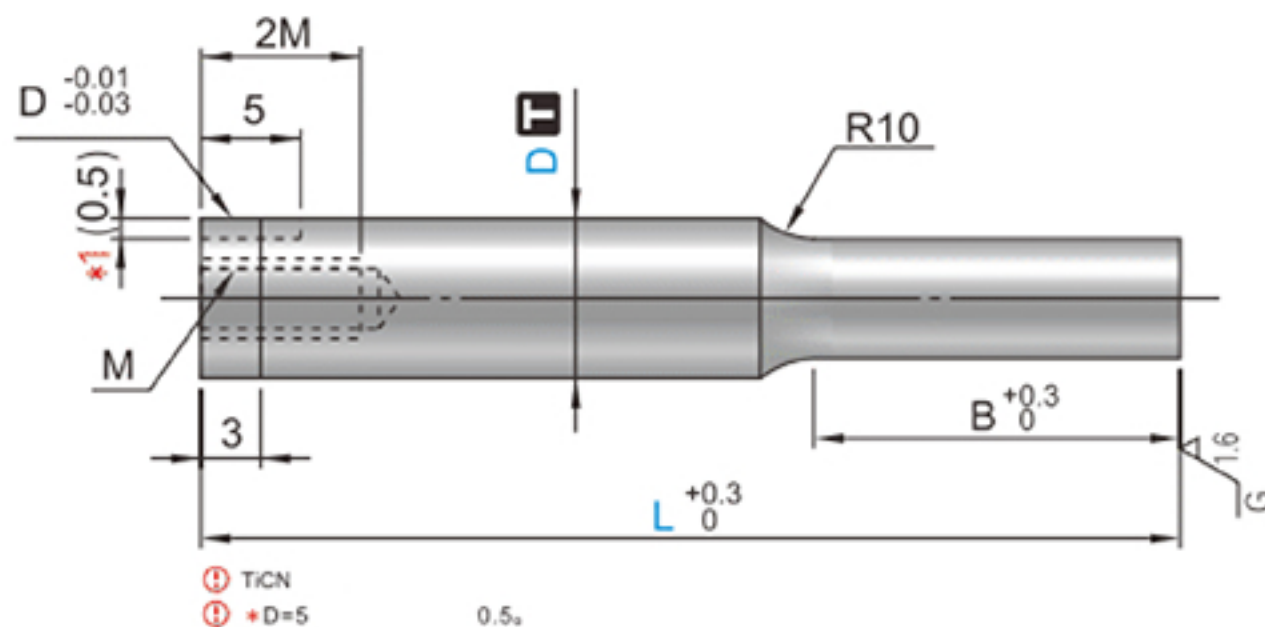
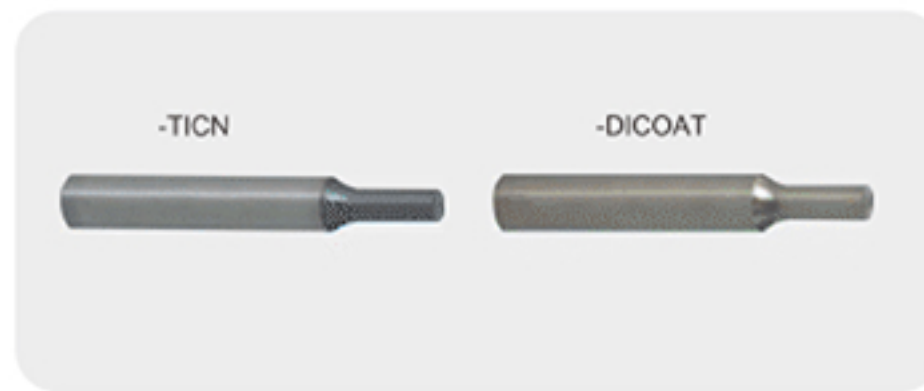












-TICN
H-WMP
AH-WMPH
-DICOAT
T-WMP
T-WMPH
AT-WMP
AT-WMPH



			Type		Catalog No.	
T	M	H	TICN 3000HV	DICOAT 3000HV	(B) (X>L>S)	
D m5 D +0.005/0	SKD11	60-63HRC	—	T-WMP AT-WMP	A D R E G S L X	
D m5 D +0.005/0		64-67HRC	H-WMPH AH-WMPH	T-WMPH AT-WMPH		



 **ORDER** Catalog No. - L - P - W - R ()
H-WMPHAL 25 - 100 - P8.24

Catalog No.				L	(A)	(D)	(E)	(R)	(G)	(R)	B	M
Type			D		P	P-K max.	P-Wmin.			R		
(D m5) -TICN H-WMPH			5	40 · 50 · 60 · 70 · 80	2.00~ 4.99	4.97	1.20	0.15 ~ W/2			8	3
			6		2.00~ 5.99	5.97	1.50					
			8		3.00~ 7.99	7.97	2.00					4
			10		3.00~ 9.99	9.97	2.50				13	5
			13	(40) · 50 · 60 · 70 · 80 · 90 · 100	6.00~12.99	12.97	3.00					
			16		10.00~15.99	15.97	4.00				19	6
			20		13.00~19.99	19.97	5.00					
			25		18.00~24.99	24.97	6.00					
			5	50 · 60 · 70 · 80	2.00~ 4.99	4.97	2.00				13	3
			6		2.00~ 5.99	5.97	2.00					
(D ^{+0.005} ₀) -DICOAT T-WMP T-WMPH			8		3.00~ 7.99	7.97	2.50				19	4
			10	50 · 60 · 70 · 80 · 90 · 100	3.00~ 9.99	9.97	2.50					5
			13		6.00~12.99	12.97	3.00					
			16		10.00~15.99	15.97	4.00				25	6
			20	60 · 70 · 80 · 90 · 100	13.00~19.99	19.97	5.00					
			25		18.00~24.99	24.97	6.00					
			5	60 · 70 · 80	2.00~ 4.99	4.97	3.50				25	3
			6		2.00~ 5.99	5.97	3.50					
			8		3.00~ 7.99	7.97	5.00					4
			10	60 · 70 · 80 · 90 · 100	3.00~ 9.99	9.97	5.00				30	5
(D ^{+0.005} ₀) -TICN AH-WMPH -DICOAT AT-WMP AT-WMPH			13		6.00~12.99	12.97	5.00					
			16		10.00~15.99							
			20	70 · 80 · 90 · 100	13.00~19.99						40	6
			25		18.00~24.99							

① L(40) ····B=8
① DICOAT

■ Coating punch feature:

- 1、TiCN-coated punches are PVD coatings for punches, which can improve the hardness and wear resistance of the cutting edge and increase the service life of the punches. It is the abbreviation of "Titanium carbonitride".
- 2、It can correspond to the sheet material with tensile strength above 270MPa, and it is a material with higher strength that the punch can process.

■ Using Features :

- 1、It is widely Apply to mould manufacturing and processing industries.
- 2、You can choose SKD11, SKH51, powder high speed steel two or three base materials to deal with various stamping conditions
- 3、The diameter of the punch rod has two tolerances of m5 and 0~+0.005, which can correspond to different matching methods.

